



# TCI AMERICA

## SAFETY DATA SHEET

Revision number: 2  
Revision date: 10/06/2014

### 1. IDENTIFICATION

**Product name:** (±)-Limonene  
**Product code:** L0046

**Product use:** For laboratory research purposes.  
**Restrictions on use:** Not for drug or household use.

**Company:**  
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**Emergency telephone number:**  
**Chemical Emergencies:**  
TCI America (8:00am - 5:00pm) PST  
+1-503-286-7624  
**Transportation Emergencies:**  
Chemtrec 24-Hour  
+1-800-424-9300 (U.S.A.)  
+1-703-527-3887 (International)  
**Responsible department:**  
TCI America  
Environmental Health Safety and Security  
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### 2. HAZARD(S) IDENTIFICATION

**OSHA Haz Com: CFR 1910.1200:** Skin Corrosion/Irritation [Category 2]  
Sensitization - Skin [Category 1]  
Flammable Liquids [Category 3]  
Aquatic Hazard (Acute) [Category 1]  
Aquatic Hazard (Long-Term) [Category 1]

**Signal word:** Warning!

**Hazard Statement(s):** Causes skin irritation  
Flammable liquid and vapor  
May cause an allergic skin reaction  
Very toxic to aquatic life  
Very toxic to aquatic life with long lasting effects

**Pictogram(s) or Symbol(s):**



**Precautionary Statement(s):**  
[Prevention]

Wash hands and face thoroughly after handling. Wear protective gloves. Avoid breathing dusts or mists. Contaminated work clothing must not be allowed out of the workplace. Keep away from heat, sparks, open flames or other hot surfaces. - No smoking. Keep container tightly closed. Ground or bond container and receiving equipment. Use explosion-proof electrical, ventilating, lighting, and equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves, eye protection and face protection.

[Response]

If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Take off contaminated clothing and wash it before reuse. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water or shower. In case of fire: Use dry chemical, CO<sub>2</sub>, water spray or alcohol-resistant foam to extinguish.

[Storage]  
[Disposal]

Store in a well-ventilated place. Keep cool.  
Dispose of contents and container in accordance with US EPA guidelines for the classification and determination of hazardous waste listed in 40 CFR 261.3. (See Section 13)

**2. HAZARD(S) IDENTIFICATION****3. COMPOSITION/INFORMATION ON INGREDIENTS**

<b>Substance/Mixture:</b>	Substance
<b>Components:</b>	(±)-Limonene
<b>Percent:</b>	>95.0%(GC)
<b>CAS Number:</b>	138-86-3
<b>Molecular Weight:</b>	136.24
<b>Chemical Formula:</b>	C <sub>10</sub> H <sub>16</sub>
<b>Synonyms:</b>	Dipentene , (±)-p-Mentha-1,8-diene

**4. FIRST-AID MEASURES**

<b>Inhalation:</b>	May cause coughing, difficult breathing and nausea. Call emergency medical service. Effects of exposure (inhalation) to substance may be delayed. Inhalation of vapors or contact with substance will result in contamination and potential harmful effects. Move victim to fresh air. Give artificial respiration if victim is not breathing. Administer oxygen if breathing is difficult. Keep victim warm and quiet. Treat symptomatically and supportively. Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.
<b>Skin contact:</b>	Call a poison center or doctor if you feel unwell. Effects of exposure (skin contact) to substance may be delayed. Remove and wash contaminated clothing before re-use. Remove and isolate contaminated clothing and shoes. In case of contact with substance, immediately flush skin with running water for at least 20 minutes. Treat symptomatically and supportively. Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.
<b>Eye contact:</b>	If this chemical contacts the eyes, immediately wash (irrigate) the eyes with large amounts of water, occasionally lifting the lower and upper eyelids. Contact with material may irritate or burn eyes. If eye irritation persists get medical advice/attention. Move victim to fresh air. Check for and remove any contact lenses. Keep victim warm and quiet. Treat symptomatically and supportively. Effects of exposure to substance may be delayed. Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.
<b>Ingestion:</b>	Do not induce vomiting with out medical advice. Effects of exposure (ingestion) to substance may be delayed. Call a physician or Poison Control Center immediately. Do not use mouth-to-mouth method if victim ingested the substance; give artificial respiration with the aid of a pocket mask equipped with a one-way valve or other proper respiratory medical device. Loosen tight clothing such as a collar, tie, belt or waistband. If a person vomits place them in the recovery position so that vomit will not reenter the mouth and throat. Rinse mouth. Keep victim warm and quiet. Treat symptomatically and supportively. Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.

**Symptoms/effects:**

<b>Acute:</b>	Redness.
<b>Delayed:</b>	May cause skin sensitization.

<b>Immediate medical attention:</b>	CAUTION: Victim may be a source of contamination. If breathing has stopped, perform artificial respiration. Use first aid treatment according to the nature of the injury. Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.
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**5. FIRE-FIGHTING MEASURES**

<b>Suitable extinguishing media:</b>	Dry chemical, CO <sub>2</sub> , water spray, or alcohol-resistant foam. Consult with local fire authorities before attempting large scale fire fighting operations.
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**Specific hazards arising from the chemical**

<b>Hazardous combustion products:</b>	These products include: Carbon oxides
<b>Other specific hazards:</b>	Closed containers may explode from heat of a fire.

**Special precautions for fire-fighters:**

Use water spray or fog; do not use straight streams. Dike fire-control water for later disposal; do not scatter the material. CAUTION: All these products have a very low flash point: Use of water spray when fighting fire may be inefficient. Do not use straight streams. Runoff to sewer may create fire or explosion hazard. Containers may explode when heated. Move containers from fire area if you can do it without risk.

**Special protective equipment for fire-fighters:**

Wear positive pressure self-contained breathing apparatus (SCBA). Structural fire fighters' protective clothing provides limited protection in fire situations ONLY; it may not be effective in spill situations. Wear chemical protective clothing which is specifically recommended by the manufacturer. It may provide little or no thermal protection.

**6. ACCIDENTAL RELEASE MEASURES**

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<b>Personal precautions:</b>	Avoid contact with skin, eyes, and clothing. Keep people away from and upwind of spill/leak. Use spark-proof tools and explosion-proof equipment. Remove all sources of ignition. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing (Section 8). Warn unnecessary personnel to move away. Stop leak if you can do it without risk. Ensure adequate ventilation. Isolate the hazard area and deny entry to unnecessary and unprotected personnel.
<b>Personal protective equipment:</b>	Wear eye protection (splash goggles) and face protection (full length face shield). Wear protective clothing (chemical resistant suit and chemical resistant boots). Vapor respirator. Be sure to use a MSHA/NIOSH approved respirator or equivalent. Wear protective gloves (nitrile).
<b>Emergency procedures:</b>	Isolate area until gas has dispersed. In case of a spill and/or a leak, always shut off any sources of ignition, ventilate the area, and exercise caution. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Warn personnel to move away. Prevent entry into sewers, basements or confined areas; dike if needed.

**Methods and materials for containment and cleaning up:**

ELIMINATE all ignition sources (no smoking, flares, sparks, or flames in immediate area). All equipment used when handling the product must be grounded. Stop leak if without risk. Ventilate the area. Absorb with an inert material and put the spilled material in an appropriate waste disposal container. Use clean non-sparking tools to collect absorbed material. Dike far ahead of spill; use dry sand to contain the flow of material.

**Environmental precautions:**

Environmental hazard. Do not let product enter drains. Prevent further leakage or spillage if safe to do so. Water runoff can cause environmental damage. Prevent entry into sewers, basements or confined areas; dike if needed.

**7. HANDLING AND STORAGE**

<b>Precautions for safe handling:</b>	Do NOT breath gas, fumes, vapor, or spray. Avoid contact with skin and eyes. Keep away from heat and sources of ignition. Use explosion-proof equipment. Use only non-sparking hand tool when handling this product. Ground all equipment containing material. Take measures to prevent build up of electrostatic charge. Good general ventilation should be sufficient to control airborne levels. Keep container dry. Handle and open container with care. Wear suitable protective clothing, gloves and eye/face protection. When using do not eat, drink, or smoke. Keep away from sources of ignition.
<b>Conditions for safe storage:</b>	Keep containers tightly closed in a cool, well-ventilated place. Keep away from sources of ignition. Store and use away from heat, sparks, open flame, or any other ignition source. Keep away from incompatibles. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Avoid prolonged storage periods. Store under inert gas (e.g. Argon).
<b>Storage incompatibilities:</b>	Combustible substances, Store away from oxidizing agents

**8. EXPOSURE CONTROLS / PERSONAL PROTECTION**

**Exposure limits:** No data available

**Appropriate engineering controls:**

Good general ventilation should be sufficient to control airborne levels. Ventilation is normally required when handling or using this product. Eyewash fountains should be provided in areas where there is any possibility that workers could be exposed to the substance. Follow safe industrial engineering/laboratory practices when handling any chemical.

**Personal protective equipment**

<b>Respiratory protection:</b>	Vapor respirator. Be sure to use a MSHA/NIOSH approved respirator or equivalent.
<b>Hand protection:</b>	Wear protective gloves.
<b>Eye protection:</b>	Splash goggles.
<b>Skin and body protection:</b>	Lab coat.

**9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>Physical state (20°C):</b>	Liquid		
<b>Form:</b>	Clear		
<b>Color:</b>	Colorless - Very pale yellow		
<b>Odor:</b>	Lemon-like		
<b>Odor threshold:</b>	No data available		
<b>Melting point/freezing point:</b>	-96°C (-141°F)	<b>pH:</b>	No data available
<b>Boiling point/range:</b>	178°C (352°F)	<b>Vapor pressure:</b>	2.7kPa/68°C
<b>Decomposition temperature:</b>	No data available	<b>Vapor density:</b>	4.7
<b>Relative density:</b>	0.85	<b>Dynamic Viscosity:</b>	No data available
<b>Kinematic Viscosity:</b>	No data available		
<b>Partition coefficient: n-octanol/water (log P<sub>ow</sub>)</b>	4.23	<b>Evaporation rate: (Butyl Acetate = 1)</b>	No data available

**9. PHYSICAL AND CHEMICAL PROPERTIES**

<b>Flash point:</b>	45°C (113°F)	<b>Autoignition temperature:</b>	237°C (459°F)
<b>Flammability (solid, gas):</b>	No data available	<b>Flammability or explosive limits:</b>	
		<b>Lower:</b>	0.7%
		<b>Upper:</b>	6.1%

**Solubility(ies):**

**Water:** Insoluble (1.8mg/L, 25°C)  
**Miscible:** Ether, Alcohols

**10. STABILITY AND REACTIVITY**

<b>Reactivity:</b>	Not Available.
<b>Chemical Stability:</b>	Air sensitive.
<b>Possibility of Hazardous Reactions:</b>	In use, may form flammable/explosive vapor-air mixture.
<b>Conditions to avoid:</b>	Air sensitive. Exposure to air.
<b>Incompatible materials:</b>	Strong oxidizing agents
<b>Hazardous Decomposition Products:</b>	No data available

**11. TOXICOLOGICAL INFORMATION**

**RTECS Number:** OS8100000

**Acute Toxicity:**

ivn-mus LD50:1010 uL/kg

ori-rat LD50:5300 mg/kg

ihl-mus LC50:67500 mg/m<sup>3</sup>

**Skin corrosion/irritation:**

skn-rbt 500 mg/24H MOD

**Serious eye damage/irritation:**

No data available

**Respiratory or skin sensitization:**

No data available

**Germ cell mutagenicity:**

No data available

**Carcinogenicity:**

No data available

**IARC:** No data available

**NTP:** No data available

**OSHA:** No data available

**Reproductive toxicity:**

No data available

**Routes of Exposure:**

Inhalation, Eye contact, Ingestion, Skin contact.

**Symptoms related to exposure:**

Skin contact may result in inflammation; characterized by itching, scaling, reddening, or occasionally blistering. Skin contact may result in redness, pain or dry skin. Skin contact may result in sensitization. Readily absorbed through skin.

**Potential Health Effects:**

Skin and eye contact may result in irritation.

**Target organ(s):**

No data available

**12. ECOLOGICAL INFORMATION****Ecotoxicity**

<b>Fish:</b>	96h LC50:1.1 mg/L (Oryzias latipes)
<b>Crustacea:</b>	48h EC50:0.70 mg/L (Daphnia magna)
<b>Algae:</b>	72h EC50:>21 mg/L (Selenastrum capricornutum)

**Persistence and degradability:**

41 - 98 % (by BOD), 50 - 81 % (by TOC), 100 % (by GC)

**Bioaccumulative potential (BCF):**

262

**Mobility in soil:**

No data available

**12. ECOLOGICAL INFORMATION**

Partition coefficient: n-octanol/water (log P <sub>ow</sub> )	4.23
Soil adsorption (K <sub>oc</sub> ):	No data available
Henry's Law: constant (PaM <sup>3</sup> /mol)	38.5 x 10 <sup>3</sup>

**13. DISPOSAL CONSIDERATIONS**

Disposal of product:	Recycle to process if possible. It is the generator's responsibility to comply with Federal, State and Local rules and regulations. You may be able to dissolve or mix material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber system. This section is intended to provide assistance but does not replace these laws, nor does compliance in accordance with this section ensure regulatory compliance according to the law. US EPA guidelines for Identification and Listing of Hazardous Waste are listed in 40 CFR Parts 261. The product should not be allowed to enter the environment, drains, water ways, or the soil.
Disposal of container:	Dispose of as unused product. Do not re-use empty containers.
Other considerations:	Observe all federal, state and local regulations when disposing of the substance.

**14. TRANSPORT INFORMATION****DOT (US)**

UN number:	Proper Shipping Name:	Class or Division:	Packing Group:
UN2052	Dipentene	3 Flammable liquid	III

**IATA**

UN number:	Proper Shipping Name:	Class or Division:	Packing Group:
UN2052	Dipentene	3 Flammable liquid	III

**IMDG**

UN number:	Proper Shipping Name:	Class or Division:	Packing Group:
UN2052	Dipentene	3 Flammable liquid	III

Marine Pollutant:	Marine Pollutant
EmS number:	F-E, S-E

**15. REGULATORY INFORMATION****Toxic Substance Control Act (TSCA 8b.):**

This product is ON the EPA Toxic Substances Control Act (TSCA) inventory.

**US Federal Regulations****CERCLA Hazardous substance and Reportable Quantity:**

SARA 313:	Not Listed
SARA 302:	Not Listed

**State Regulations****State Right-to-Know**

Massachusetts	Not Listed
New Jersey	Not Listed
Pennsylvania	Not Listed
California Proposition 65:	Not Listed

**Other Information****NFPA Rating:**

Health:	1
Flammability:	2
Instability:	0

**HMIS Classification:**

Health:	1
Flammability:	2
Physical:	0

**International Inventories**

WHMIS hazard class:	B2: Flammable Liquid. D2B: Materials causing other toxic effects. (Toxic)
EC-No:	205-341-0

**16. OTHER INFORMATION**

**Revision date:** 10/06/2014

**Revision number:** 2

TCI chemicals are for research purposes only and are NOT intended for use as drugs, food additives, households, or pesticides. The information herein is believed to be correct, but does not claim to be all inclusive and should be used only as a guide. Neither the above named supplier nor any of its affiliates or subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All chemical reagents must be handled with the recognition that their chemical, physiological, toxicological, and hazardous properties have not been fully investigated or determined. All chemical reagents should be handled only by individuals who are familiar with their potential hazards and who have been fully trained in proper safety, laboratory, and chemical handling procedures. Although certain hazards are described herein, we can not guarantee that these are the only hazards which exist. Our SDS are based only on data available at the time of shipping and are subject to change without notice as new information is obtained. Avoid long storage periods since the product is subject to degradation with age and may become more dangerous or hazardous. It is the responsibility of the user to request updated SDS for products that are stored for extended periods. Disposal of unused product must be undertaken by qualified personnel who are knowledgeable in all applicable regulations and follow all pertinent safety precautions including the use of appropriate protective equipment (e.g. protective goggles, protective clothing, breathing equipment, face mask, fume hood). For proper handling and disposal, always comply with federal, state and local regulations.